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1. CHEMICAL PRODUCT IDENTIFICATION

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PRODUCT NAME - 45-120 Series SLOW EPOXY RESIN HARDENER AKA LOW TOX

PRODUCT CLASS - Resin Hardener  
PRODUCT SIGNAL WORD Warning  
PRODUCT HAZARDS Possible Sensitizer

MANUFACTURER - Phoenix Resins, Inc.  
2615 River Road, #3A  
Cinnaminson, NJ 08077

PRODUCT EMERGENCY NUMBERS - 1-888-627-3769 (company)  
CHEMTREC -1- 800-424-9300

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2. COMPOSITION / INFORMATION On INGREDIENTS

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DESCRIPTION - The exact Chemical Identity of this component is a Trade Secret.  
CAS NUMBER - Not available  
COMMON NAME - Polyamide Resin  
EXPOSURE LIMITS - TLV and PEL - Not Established  
LD50 ORAL >15 g/kg Rat,  
LC50 INHALATION - no data

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3. HAZARDS IDENTIFICATION

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CHRONIC EFFECTS - None Known  
EYE - May cause eye irritation on prolonged or repeated exposure Avoid Contact Wear protective glasses.  
INHALATION - May cause an allergic reaction and irritation of the breathing passages  
SKIN ABSORPTION and SKIN CONTACT -May cause skin irritation on prolonged or repeated exposure. Not considered toxic by skin absorption. Avoid contact  
INGESTION - May cause gastrointestinal irritation or ulceration. May cause burns of the mouth or throat.

HMIS HAZARD RATING

HEALTH 3 FLAMMABILITY 1 REACTIVITY 0 PERS. PROTECT.

NFPA HAZARD RATING

HEALTH 3 FLAMMABILITY 1 REACTIVITY 0

CARCINOGENICITY - Not listed as an IARC, OSHA or ACGIH potential carcinogen

SPECIAL PROCEDURES IN HANDLING AND STORAGE - Emergency eyewash stations and safety showers must be close to any area of possible exposure.

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#### 4. FIRST AID MEASURES

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EYES - Flush with water immediately. Continue to flush for 15 minutes and obtain emergency medical attention.

SKIN - Remove and do not reuse contaminated clothing. Flush exposed areas thoroughly for 15 minutes. Call a Physician.

INGESTION - DO NOT INDUCE VOMITING, Give 3 -4 glasses of milk or water. Obtain emergency medical help.

INHALATION- Remove to fresh air. If symptoms persist, Call physician.

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#### 5. FIREFIGHTING MEASURES

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FLAMMABILITY CLASSIFICATION - Combustible Liquid, Class IIIB

FLASH POINT >215°F Flash Closed Cup

LOWER EXPLOSIVE LIMITS N/A

EXTINGUISHING MEDIA Foam, water fog, dry chemical - carbon dioxide preferred

FIRE & EXPLOSIVE HAZARDS When mixed with strong acids (Organic/inorganic) strong oxidizing agents and bases

SPECIAL FIREFIGHTING PROCEDURES - Use self contained breathing apparatus and impervious turn out gear. Retail expended liquids for leter disposal. Water spray may be used to cool fire-exposed tanks

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#### 6. ACCIDENTAL RELEASE MEASURES

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IN THE EVENT OF A SPILL - - Remove all possible sources of ignition or polymerization (see Section 5). Equip personnel with proper protection (see Section 7) Dike the spill to prevent from spreading.

Collect for disposal. Use absorbent to soak up remainder of liquid. material will float on water. May be covered with foam or water fog if danger of ignition exists. Notify authorities as required by law. WASTE DISPOSAL METHOD - Remove contaminated materials for disposal at a permitted facility using registered transports. Dilute aqueous waste is biodegradable. Incineration is the preferred method of disposal.

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#### 7. HANDLING, STORAGE AND PERSONAL PROTECTION

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VENTILATION - Use and store only with adequate ventilation or use respiratory protection

RESPIRATORY - If vapors are present, use a NIOSH/MSHA approved positive pressure, supplies air respirator.

EYE PROTECTION - If potential for splashing is present, splash goggles or a full face shield should be worn.

SKIN PROTECTION - DO NOT ALLOW SKIN CONTACT. If potential skin contact is present, impervious protection clothing should be worn. Neoprene coated fabric is recommended for this application.

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8. PHYSICAL AND CHEMICAL PROPERTIES

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VAPOR DENSITY - Heavier tha air
VAPOR PRESSURE <1 mm Hg at 25°C
SOLUBILITY IN WATER Negligible
APPEARANCE Clear, pale yellow viscous liquid
ODOR - Slight Aromatic

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9. STABILITY AND REACTIVITY

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STABILITY Stable
HAZARDOUS POLYMERIZATION Will autopolymerize at very high temperatures
HAZARDOUS DECOMPOSITION Fumes, carbon dioxide, carbon monoxide, acrid smoke,
PROD UCTS phenolics, aldehydes
CONDITIONS TO AVOID High heat, amines, strong oxidizers, acids and bases
INCOMPATIBILITY (Materials to Avoid) Strong acids, bases and oxidizers

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10. TRANSPORTATION AND REGULATORY INFORMATION

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DOT NON-BULK SHIPPING NAME RESIN COMPOUND NOT REGULATED
ICAO/IATA SHIPPING NAME RESIN COMPOUND NOT IATA REGUALTED
PROPOSITION 65 SUBSTANCES none
TCSA - All components are included in the EPA Toxic Substances Control Act (TSCA) Chemical
Substance Inventory.
SARA/ TITLE III - Section 311/312 Not Hazardous Section 313 Listed Chemicals None
CERCLA - Not subject to any special reporting requirements WHMIS D2B
WHMIS- hazardous ingredients Benzyl Alcohol/ Nonylphenol

INTERNATIONAL REGULATIONS

EINECS/ ELINCS MASTER INVENTORY Included on EINECS inventory or polymer substance,
monomers included on EINECS inventory or no longer polymer.
EEC Symbol Harmful (Xn)
EEC RICK (R) PHRASES - May cause sensitization by skin contact (R43). Harmful by inhalation and if
swallowed (R20/22)
EEC SAFETY PHRASES In case of contact with eyes, rinse immediately with plenty of water and
seek medical advice (S26). Wear suitable protective clothing and gloves (S36/37)

AUSTRALIA AICS Not on inventory. Notification have been sent to the NOHSC of Australia.
JAPAN MITI \
PHILIPPINES PICCS \
KOREA ECL / Included on Inventory
CHINA SEPA /

This information contained above is given in good faith based on the best data available at this time. No warranty, expressed or
implied is made. User assumes full responsibility for determining appropriate use and application of this product. For further
information call Phoenix Resins 1-888-627-3769.